



# SUPER FORTE & SICURO

## SUPER STRONG AND SUPER FAST UNIVERSAL ADHESIVE



### PRODUCT DESCRIPTION

BOSTIK SUPER FORTE & SICURO, the super strong and super fast adhesive - without bonding fingers immediately. The patented formula remains adjustable for approx. 20 seconds and is suitable for virtually all flexible, solid, porous and non-porous materials. Withstands vibrations and shocks, is flexible, transparent and odourless. Humidity and temperature resistant from -50°C to +100°C.

### FIELD OF APPLICATION

Universal - glues porcelain, ceramic, many plastic materials, metal, wood, glass, leather, rubber, Styrofoam®, paper, cardboard, and much more. Not suitable for leather clothing, textiles, Polythylene (PE) and Polypropylene (PP).

### PROPERTIES

- super strong
- super fast
- adjustable - no immediate finger bonding
- patented formula

### PREPARATION

**Surface requirements:** Materials to be glued must be clean, dry and free of dust and grease.

### APPLICATION

#### Directions for use:

Surfaces to be glued together must be dry and free of dust and grease. Apply a thin layer of adhesive to one side. Press parts together. Glue joint remains adjustable for approx. 20 seconds. Surfaces to be glued together must be of exactly the same shape and size.

**Stains/residue:** Remove wet glue stains immediately with acetone. Hardened glue can only be removed mechanically.

**Advice:** The thinner the glue layer, the faster and stronger the final bond.

**Points of attention:** Contains cyanoacrylate. Bonds skin and eyelids together in seconds. If product comes into contact with the eyes, rinse immediately with plenty of water and seek medical advice. In case of contact with skin, glue can be dissolved by soaking in warm soapy water. Then apply skin cream. Keep out of the reach of children.

### CURE TIMES\*

**Drying/Curing time:** approx. 20 to 60 seconds adjustable, which means that fingers don't get stuck immediately. Depending on the materials, BOSTIK SUPER FORTE & SICURO forms a strong, reliable bond within 20 seconds to a few minutes.

**Final bonding strength after:** approx. 12h (Depending on the properties of the materials and the quantity of the adhesive applied, a good bond can be achieved within minutes).

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

### TECHNICAL PROPERTIES

**Temperature resistance:** Joints are temperature resistant (-50°C up to +100°C) for short periods.

### TECHNICAL SPECIFICATIONS

**Appearance:** colourless, clear

**Chemical base:** partly consisting of cyanoacrylate

**Consistency:** Gel

### STORAGE CONDITIONS

Store in a dry, cool and frost-free place.