



# SILICONE ALTE TEMPERATURE

## HEAT RESISTANT SILICONE SEALANT.



### PRODUCT DESCRIPTION

Heat resistant silicone sealant for joining and sealing joints that are exposed to high temperatures. Heat resistance: max. 300°C.

### FIELD OF APPLICATION

Suitable for joining and sealing joints, seams and cracks in places where high heat resistance is required. Adheres very well to glass, enamel, tiles, glazed ceramics and smooth metals. Ideally suited for bonding and sealing oven and microwave windows, edges around (ceramic) stoves, heat exhaust ducts, flues, heat screens in front of the fireplace. Also suitable as a liquid gasket in automotive applications. Not suitable for glazing applications and also not suitable for aquariums. Not suitable for polyethylene (PE), polypropylene (PP), PTFE and bitumen.

### PROPERTIES

- Heat resistant upon complete curing up to 250°C and briefly (approximately 1 hour) up to a maximum of 300°C
- Easy to apply
- Water resistant
- Permanently elastic
- UV and all-weather resistant
- Excellent bonding on nearly all surfaces
- Chemical resistant
- Colourfast

### PREPARATION

**Working conditions:** Only apply at temperatures between +5°C and +40°C.

**Surface requirements:** The surface must be dry, clean and free of dust, rust and grease.

**Preliminary surface treatment:** For a good result, cover the joint's edges

with masking tape. If necessary, prevent three-sided bonding by filling the joint with a foam backer rod or PE film.

**Tools:** Apply cartridge contents using a sealant gun (e.g. Bostik Click Gun).

### APPLICATION

**Coverage:** Content suitable for approx. 8 to 15 m (depending on the diameter of the joint).

#### Directions for use:

Use sealant gun to handle cartridge. Open the cartridge by cutting off the plastic nipple on the top side at the screw thread with a sharp knife. Screw on the nozzle and chamfer at the desired width. Ensure a minimum joint width of 6 mm and a maximum of 20 mm. The joint depth depends on the joint width. Keep a joint depth of 6 mm up to a joint width of 12 mm. Beyond that, the joint depth should be half the joint width. Inject the sealant evenly into the joint and tool within 10 minutes with a putty knife or finger, moistened with a soap solution. Remove the applied masking tape immediately after tooling.

**Stains/residue:** Immediately remove stains with white spirit. Cured sealant can only be removed mechanically.

**Advice:** Use Bostik Silicone Vetro Metallo for sealing in glazing and aquariums.

Use Bostik Poly Max® for a paintable, water resistant and permanently elastic seal.

**Points of attention:** Silicone hardens under the influence of humidity. Contact with humidity is therefore absolutely necessary during curing.

Sealant may expand when it comes into contact with grease, oil, coolant and fuels.

Ensure the joint remains dry for at least the first 8 hours.

### CURE TIMES

**Cure rate:** approx. 1,5 mm/24 hrs

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

### TECHNICAL PROPERTIES

**Water resistance:** Very good

**UV resistance:** Very good

**Chemicals resistance:** Very good

**Paintability:** Not paintable

**Elasticity:** Very good

**Filling capacity:** Very good

### TECHNICAL SPECIFICATIONS

**Colour:** Red

**Viscosity:** approx. 0 mPa.s., Pasty

**Density:** approx. 1.08 g/cm<sup>3</sup>

**Hardness (Shore A):** approx. 29

**Elasticity E-modulus:** approx. 0,45 MPa

**Elongation of rupture:** approx. 400 %

## STORAGE CONDITIONS

At least 24 months after date of manufacture. Limited shelf life after opening.  
Store in properly sealed packaging in a dry place at between +5°C and +25°C.