

FAST FIX2 LIQUID PLASTIC

FAST AND STRONG 2 COMPONENT REPAIR ADHESIVE



PRODUCT DESCRIPTION

Fast Fix² Liquid Plastic is a fast and strong 2 component repair adhesive with gap filling property based on cyano technology. It is suitable for many kinds of repair jobs of plastic objects, even between not fitting surfaces. The gel consistency allows applications in any orientations.

FIELD OF APPLICATION

It fixes and repairs in a few seconds (approx. 60 sec. depending on the materials, humidity and temperature levels) many kinds of plastics like PVC, polystyrene, polycarbonate, ABS and PMMA both with themselves and in combination with many other materials, like wood, ceramic, stone, rubber and glass.

Not suitable for PE, PP, PTFE.

PROPERTIES

- ·Super fast: approx. 60 sec.
- ·Ultra strong
- ·Filling capacity: up to 5 mm
- ·Gel consistency
- ·Paintable and sandable
- ·Temperature resistant: -40 °C / +80 °C (short term up to +120 °C)
- ·Water resistant
- ·Solvent free
- ·Precise and clean application
- ·Transparent

PREPARATION

Working Conditions: Application temperature: between +5 °C and +25 °C

Preliminary Surface Treatment: The surface must be dry, clean and free of dust and grease. Roughen smooth surfaces with sandpaper (e.g. metals).

APPLICATION

Directions for use:

To assemble the double syringe remove the black cap on top of the syringe and insert the white plunger into the syringe itself. To open the syringe turn (90°) the grey cap and attach the mixer. Press the plunger and discard the first drops of adhesive. Apply a thin layer of glue on one side. Press firmly for approx. 30 seconds. Once the repair job is finished remove the mixer and put back the grey cap to close the syringe, in order to use again the product.

Stains/residue: Remove wet stains immediately with warm water and soap. Cured adhesive residue can only be removed mechanically.

Advice: When you do multiple jobs be aware to use the product to avoid curing in the mixer approx. every 35 minutes. When cured use a new mixer. Important: if you run out of mixers it is possible to mix it manually with the help of a a wooden stick being aware that the adhesive could not be mixed properly.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.



FAST FIX² LIQUID PLASTIC

FAST AND STRONG 2 COMPONENT REPAIR ADHESIVE

TECHNICAL SPECIFICATIONS

Bonding technique: Chemical base: Ethyl Cyanoacrylate Chemicals resistance: Water, oil, grease, solvents, diluted acids and alkalis Colour: Transparent Consistency: Gel (thixotropic) Drying/Curing time approx.*: Filling capacity: Very good Final bond strength (Alu): Final bond strength after: Handling time: 45 min Minimum temperature resistance: Maximum temperature resistance: Moisture resistance: Good Open time approx.: Very good 80 °C Cood Open time approx.: Yes Solvent free: Ves UV resistance: Good Water resistance: Good Water soluble: No	IECHNICAL SPECIFICATIONS	
Chemicals resistance: Water, oil, grease, solvents, diluted acids and alkalis Colour: Transparent Consistency: Gel (thixotropic) Drying/Curing time approx.*: Filling capacity: Very good Final bond strength (Alu): Final bond strength after: Handling time: Minimum temperature resistance: Maximum temperature resistance: Moisture resistance: Good Open time approx.: Vater resistance: Good Water resistance: Good Water resistance: Good Water resistance: Good Water resistance: Good	Bonding technique:	1-Sided application
diluted acids and alkalis Colour: Transparent Consistency: Gel (thixotropic) Drying/Curing time approx.*: Filling capacity: Very good Final bond strength (Alu): 12 N/mm² Final bond strength after: 24 hours Handling time: 45 min Minimum temperature resistance: Maximum temperature resistance: Moisture resistance: Good Open time approx.: 40 min Paintability: Yes Solvent free: Yes UV resistance: Good Water resistance: Good Water resistance: Good	Chemical base:	Ethyl Cyanoacrylate
Consistency: Gel (thixotropic) Drying/Curing time approx.*: Filling capacity: Very good Final bond strength (Alu): 12 N/mm² Final bond strength after: 24 hours Handling time: 45 min Minimum temperature resistance: 80 °C Maximum temperature resistance: Good Open time approx.: 40 min Paintability: Yes Solvent free: Yes UV resistance: Good Water resistance: Good Water resistance: Good	Chemicals resistance:	
Drying/Curing time approx.*: Filling capacity: Very good Final bond strength (Alu): Final bond strength after: Handling time: Minimum temperature resistance: Maximum temperature resistance: Moisture resistance: Good Open time approx.: Paintability: Solvent free: UV resistance: Good 10-120 seconds 10-120 seconds 12 N/mm² 24 hours 45 min -40 °C C C Good Water resistance: Good Good Vater resistance: Good Good	Colour:	Transparent
approx.*: Filling capacity: Very good Final bond strength (Alu): 12 N/mm² Final bond strength after: 24 hours Handling time: 45 min Minimum temperature resistance: 80 °C Maximum temperature good Moisture resistance: Good Open time approx.: 40 min Paintability: Yes Solvent free: Yes UV resistance: Good Water resistance: Good Water resistance: Good	Consistency:	Gel (thixotropic)
Final bond strength (Alu): 12 N/mm² Final bond strength after: 24 hours Handling time: 45 min Minimum temperature resistance: 80 °C Maximum temperature good Moisture resistance: Good Open time approx.: 40 min Paintability: Yes Solvent free: Yes UV resistance: Good Water resistance: Good		10-120 seconds
Final bond strength after: 24 hours Handling time: 45 min Minimum temperature resistance: 80 °C Maximum temperature resistance: Good Open time approx.: 40 min Paintability: Yes Solvent free: Yes UV resistance: Good Water resistance: Good	Filling capacity:	Very good
Handling time: Minimum temperature resistance: Maximum temperature resistance: Moisture resistance: Good Open time approx.: Paintability: Yes Solvent free: UV resistance: Good Water resistance: Good Good Good	Final bond strength (Alu):	12 N/mm ²
Minimum temperature resistance: Maximum temperature 80 °C Rood Open time approx.: Paintability: Solvent free: UV resistance: Good Water resistance: Good	Final bond strength after:	24 hours
resistance: Maximum temperature resistance: Moisture resistance: Good Open time approx.: Paintability: Yes Solvent free: UV resistance: Good Water resistance: Good Good	Handling time:	45 min
resistance: Moisture resistance: Good Open time approx.: Paintability: Yes Solvent free: UV resistance: Good Water resistance: Good		-40 °C
Open time approx.: Paintability: Solvent free: UV resistance: Good Water resistance: Good		80 °C
Paintability: Yes Solvent free: Yes UV resistance: Good Water resistance: Good	Moisture resistance:	Good
Solvent free: UV resistance: Good Water resistance: Good	Open time approx.:	40 min
UV resistance: Good Water resistance: Good	Paintability:	Yes
Water resistance: Good	Solvent free:	Yes
	UV resistance:	Good
Water soluble: No	Water resistance:	Good
	Water soluble:	No

^{*} Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

PACK SIZES

10 g blister

STORAGE CONDITIONS

18 months.

Store in a tightly dry and cool place.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.